

Illinois Department of Transportation  
Bureau of Materials and Physical Research  
**APPROVED LIST OF CERTIFIED PRECAST CONCRETE PRODUCERS**  
**June 29, 2007**

**This list supersedes the June 22, 2007 list.**

Standard Specifications for Road and Bridge Construction, Section 1042 (Adopted January 1, 2007)

Special Provision "Mechanically Stabilized Earth Retaining Walls" (Revised January 1, 2007)

Special Provision "Segmental Concrete Block Wall" (Revised May 5, 2000)

Special Provision "Three Sided Precast Concrete Structure" (Revised January 1, 2007)

Contract Special Provision "Noise Abatement Wall"

Contract Special Provision "Precast Modular Retaining Wall"

Current Policy Memorandum "Quality Control / Quality Assurance Program for Precast Concrete Products"

<u>Producer/ Supplier No.</u>	<u>Producer</u>	<u>Location</u>	<u>Prod. Mark<sup>A</sup></u>	<u>Products</u>	<u>Resp Dist/ BMPR<sup>B</sup></u>
6289-01	Americast Concrete Products	Woodstock, IL		<b>G:1,2</b>	1
5482-01	Architectural Cast Stone	W. Chicago, IL		<b>A:5</b>	1
4040-02	Best Block Co.	Milwaukee, WI		<b>G:6</b>	1
444-01	Concrete Specialties Co.	Elgin, IL	CSE	<b>C:6</b> <b>D:1,2,3,4,5,6,7,9</b>	1
519-01	DiCicco Concrete Products Co.	Chicago Heights, IL	DiCicco	<b>B:1,2 (Note 1)</b> <b>D:1,2,3,4,5,6,7,9 (Note 1)</b>	1
3206-01	Dyer Vault Co.	Dyer, IN	DV	<b>D:3,4,5,6,7,9</b>	1
599-08	Elmhurst Chicago Stone Co.	Elgin, IL	ECS	<b>C:1,6</b> <b>D:3,4</b>	1
766-01	Graber Concrete Pipe Co.	Bloomington, IL	GCP	<b>C:1</b>	1
2427-01	Hill Concrete Products Co.	Markham, IL	HCP	<b>D:3,4,5,6,7,9</b>	1
1062-01	Kieft Brothers Co.	Elmhurst, IL	Kieft Bros.	<b>D:1,2,3,4,5,6,7</b>	1
1345-01	Modern Building Materials, Inc.	Kenosha, WI	MBM	<b>D:3,4,5,6,7,9</b>	1
1406-01	National Concrete Pipe Co.	Franklin Park, IL	NCP	<b>B:1,2</b> <b>C:1,2,6</b> <b>D:3,4,6,7</b>	1
5293-02	Northwind Concrete Products	Romeoville, IL	NWR	<b>B:1,2</b> <b>C:1,2,6</b>	1
2509-01	Norwalk Tank Co.	Joliet, IL	NTCO	<b>C:6</b> <b>D:3,4,5,6,7</b>	1
5086-01	Unilock Chicago, Inc.	Aurora, IL		<b>G:5,6</b>	1
3641-01	V & N Concrete Products, Inc.	Romeoville, IL	V & N	<b>C:6,7</b> <b>D:1,3,4,5,7</b>	1
1442-02	Northfield Block Company	Elgin, IL	NB	<b>D:3,4,5,6,7</b>	1
3505-01	Welch Brothers	Elgin, IL	Welch Bros-E	<b>B:1,2</b> <b>C:1,2,4</b> <b>D:1,3,4,6,7,9</b>	1
3505-02	Welch Brothers	Cary, IL		<b>D:1,3,4,6</b>	1
595-01	Eller & Willey Block Co.	Dixon, IL	E & W	<b>D:1,3,4,5,7</b> <b>E:1</b> <b>F:1</b> <b>G:3,4</b> <b>I:1</b>	2

Illinois Department of Transportation  
Bureau of Materials and Physical Research  
**APPROVED LIST OF CERTIFIED PRECAST CONCRETE PRODUCERS**  
**June 29, 2007**

**This list supersedes the June 22, 2007 list.**

Standard Specifications for Road and Bridge Construction, Section 1042 (Adopted January 1, 2007)

Special Provision "Mechanically Stabilized Earth Retaining Walls" (Revised January 1, 2007)

Special Provision "Segmental Concrete Block Wall" (Revised May 5, 2000)

Special Provision "Three Sided Precast Concrete Structure" (Revised January 1, 2007)

Contract Special Provision "Noise Abatement Wall"

Contract Special Provision "Precast Modular Retaining Wall"

Current Policy Memorandum "Quality Control / Quality Assurance Program for Precast Concrete Products"

<u>Producer/ Supplier No.</u>	<u>Producer</u>	<u>Location</u>	<u>Prod. Mark<sup>A</sup></u>	<u>Products</u>	<u>Resp Dist/ BMPR<sup>B</sup></u>
1529-05	J.W. Peters, Inc.	Rochelle, IL	JWP	<b>A:1,2,3</b>	2
4109-04	Mad Dog Concrete, LLC	Milan, IL	Mad Dog	<b>F:1</b>	2
5293-01	Northwind Concrete Prods., LLC	So. Beloit, IL	NWB	<b>B:1,2</b> <b>C:1,2,6,7</b>	2
5874-01	R & D Concrete, Inc.	Rock Island, IL		<b>G:6</b>	2
5906-02	Rinker Matls Concrete Pipe Div.	Buffalo, IA	RMD	<b>A:6</b> <b>B:1,2</b> <b>C:1,2,3,4,6</b> <b>D:1,2,3,4,5,6,7</b> <b>H:1</b>	2
1688-01	Rockford Cement Products Co.	Rockford, IL	RCP	<b>D:1,2,3,4,5,6,7, 9</b> <b>G:3,4,6</b> <b>I:1</b>	2
3505-03	Welch Brothers	Belvidere, IL	WBB	<b>B:1,2</b> <b>C:1,2,6</b> <b>D:1,2,3,4,6,7</b>	2
4026-01	GP Concrete, Inc.	Pontiac, IL	GP	<b>D:3,4,5,7</b>	3
6309-01	Lowell Concrete Products, Inc.	Lowell, IN	LCP	<b>B:1,2</b> <b>C:1,2,6</b> <b>D:1,3,4,6,7</b>	3
1576-01	Prestress Engineering Corp.	Blackstone, IL	PEC	<b>A:1,2,3,4,5</b> <b>F:1</b> <b>H:1,2</b>	3
2584-02	Utility Concrete Products Co.	Morris, IL	UTILITYCONCRETE.COM	<b>A:1,2,3,4,6</b> <b>B:1,2</b> <b>D:1,2,3,4,6,7</b> <b>E:1,2,3,4</b> <b>F:1</b> <b>H:1,2,3</b> <b>I:1,2</b>	3
5729-01	S&S Precast, Inc.	Winamac, IN	S&S	<b>A:6</b> <b>H:1</b>	3
6118-01	IPC, Inc.	W Burlington, IA	IPC	<b>A:1,3,6</b>	4
1641-01	Leman Concrete Products	Eureka, IL	LP	<b>B:1,2</b> <b>C:6,7</b> <b>D:1,3,4,5,6,7</b> <b>E:1</b> <b>H:1,2,3</b>	4

Illinois Department of Transportation  
Bureau of Materials and Physical Research  
**APPROVED LIST OF CERTIFIED PRECAST CONCRETE PRODUCERS**  
**June 29, 2007**

**This list supersedes the June 22, 2007 list.**

Standard Specifications for Road and Bridge Construction, Section 1042 (Adopted January 1, 2007)

Special Provision "Mechanically Stabilized Earth Retaining Walls" (Revised January 1, 2007)

Special Provision "Segmental Concrete Block Wall" (Revised May 5, 2000)

Special Provision "Three Sided Precast Concrete Structure" (Revised January 1, 2007)

Contract Special Provision "Noise Abatement Wall"

Contract Special Provision "Precast Modular Retaining Wall"

Current Policy Memorandum "Quality Control / Quality Assurance Program for Precast Concrete Products"

<u>Producer/ Supplier No.</u>	<u>Producer</u>	<u>Location</u>	<u>Prod. Mark<sup>A</sup></u>	<u>Products</u>	<u>Resp Dist/ BMPR<sup>B</sup></u>
1668-09	Roanoke Concrete Products	East Peoria, IL		<b>G:6</b>	4
1668-01	Roanoke Concrete Products	Roanoke, IL		<b>G:1</b>	4
6190-05	County Materials Corp.	Champaign, IL	CMCM	<b>A:1,3,4</b> <b>C:1,4,6</b> <b>D:1,2,3,4,5,6,7,8,9</b> <b>E:1,2,3,4</b> <b>F:1</b> <b>G:3,4,6</b> <b>I:1</b>	5
489-01	Darnall Concrete Products Co.	Normal, IL	DP	<b>D:3,4,5,7</b> <b>E:1</b> <b>I:1</b>	5
4022-01	Central Concrete Products, Inc.	Springfield, IL		<b>D:2</b> <b>I:2</b>	6
417-01	Coady Supply Co., Inc.	Springfield, IL	CSC	<b>D:1,3,4,5</b> <b>E:1</b> <b>I:1</b>	6
6190-01	County Materials Corp.	Springfield, IL	CMCS	<b>B:1,2</b> <b>C:1,2,4,6,7</b> <b>D:1,3,4,5,6</b>	6
3649-01	Great River Ready Mix	Hamilton, IL		<b>D:4</b> <b>E:1</b> <b>F:1</b> <b>I:1</b>	6
2277-01	Hamilton Concrete Products	Hamilton, IL		<b>D:1,3,4,5,6</b> <b>E:1,3</b> <b>I:1,2</b>	6
5938-01	Hannibal Concrete Prods. Co., Inc.	Hannibal, MO	HCP	<b>D:3,4,5</b>	6
4680-04	R. L. Brink Corp.	Quincy, IL	RLB	<b>D:1,3,4,5,6,7</b>	6
6190-02	County Materials Corp.	Charleston, IL	CMCC	<b>B:1,2</b> <b>C:1,2,4,6,7</b> <b>D:1,2,3,4,5,6,7</b> <b>E:1,2,3,4</b> <b>I:1,2</b>	7
5582-01	Mid-Illinois	Effingham, IL	MIC	<b>F:1</b>	7
1569-33	Prairie Central	Decatur, IL		<b>G:6</b>	7
5951-01	Sebens Concrete Products, Inc.	Decatur, IL	Sebens	<b>D:1,3,4</b>	7

Illinois Department of Transportation  
Bureau of Materials and Physical Research  
**APPROVED LIST OF CERTIFIED PRECAST CONCRETE PRODUCERS**  
**June 29, 2007**

**This list supersedes the June 22, 2007 list.**

Standard Specifications for Road and Bridge Construction, Section 1042 (Adopted January 1, 2007)

Special Provision "Mechanically Stabilized Earth Retaining Walls" (Revised January 1, 2007)

Special Provision "Segmental Concrete Block Wall" (Revised May 5, 2000)

Special Provision "Three Sided Precast Concrete Structure" (Revised January 1, 2007)

Contract Special Provision "Noise Abatement Wall"

Contract Special Provision "Precast Modular Retaining Wall"

Current Policy Memorandum "Quality Control / Quality Assurance Program for Precast Concrete Products"

<u>Producer/ Supplier No.</u>	<u>Producer</u>	<u>Location</u>	<u>Prod. Mark<sup>A</sup></u>	<u>Products</u>	<u>Resp Dist/ BMPR<sup>B</sup></u>
816-01	Beco Concrete Products, Inc.	St. Louis, MO	BECO	<b>B:1,2</b> <b>C:1,6</b> <b>D:4</b>	8
263-02	Building Products Corp.	Belleville, IL		<b>G:3,6</b>	8
263-03	Building Products Corp.	E St. Louis, IL	SBP	<b>G:6</b>	8
4143-01	Champion Concrete	Troy, MO	CHP	<b>F:1</b> <b>H:1</b>	8
583-01	Egyptian Concrete Co.	Salem, IL	ECC	<b>A:1,2,3,4,5,6</b> <b>B:1,2</b> <b>C:1,2,3,4,5,6</b> <b>D:2,3,4,5,6,7</b> <b>E:1,2,3,4</b> <b>F:1</b> <b>H:1,2,3</b> <b>I:1,2</b>	8
4552-01	Independent Conc. Pipe of MO	St. Louis, MO	ICPCS	<b>B:1,2</b> <b>C:1,4</b>	8
4552-06	Independent Conc. Pipe of MO	Roxana, IL	ICPR	<b>A:6</b> <b>B:1,2</b> <b>C:1,2,4,6</b>	8
1063-12	Kienstra Precast, Inc.	Madison, IL	Kienstra	<b>D:2,3,4,5,6,7,8</b> <b>F:1</b>	8
4635-01	Kirchner Block and Brick, Inc.	Bridgeton, MO		<b>G:6</b>	8
1072-01	Klueter Brothers, Inc.	Edwardsville, IL	Klueter or KBI	<b>B:1,2</b> <b>D:2,3,4,5,6</b> <b>F:1</b>	8
2582-01	McCann Concrete Products	Dorsey, IL	MCP	<b>A:6</b> <b>B:1,2</b> <b>D:1,2,3,4,6,7</b> <b>E:1,3</b> <b>F:1</b> <b>G:1,2</b> <b>H:1,2</b> <b>I:1</b>	8
6190-04	County Materials Corp.	Mt. Vernon, IL	CMCV	<b>B:1,2</b> <b>C:1,2,6</b> <b>D:4</b> <b>E:1</b>	9
6140-01	M & W Concrete Pipe & Supply	Evansville, IN	M & W	<b>C:1,2</b>	9

Illinois Department of Transportation  
Bureau of Materials and Physical Research  
**APPROVED LIST OF CERTIFIED PRECAST CONCRETE PRODUCERS**  
**June 29, 2007**

**This list supersedes the June 22, 2007 list.**

Standard Specifications for Road and Bridge Construction, Section 1042 (Adopted January 1, 2007)

Special Provision "Mechanically Stabilized Earth Retaining Walls" (Revised January 1, 2007)

Special Provision "Segmental Concrete Block Wall" (Revised May 5, 2000)

Special Provision "Three Sided Precast Concrete Structure" (Revised January 1, 2007)

Contract Special Provision "Noise Abatement Wall"

Contract Special Provision "Precast Modular Retaining Wall"

Current Policy Memorandum "Quality Control / Quality Assurance Program for Precast Concrete Products"

<u>Producer/ Supplier No.</u>	<u>Producer</u>	<u>Location</u>	<u>Prod. Mark<sup>A</sup></u>	<u>Products</u>	<u>Resp Dist/ BMPR<sup>B</sup></u>
5508-01	Paula Rone (PRI), Inc.	Sesser, IL	PRI	<i>D:2,3,4,6,7</i> <i>E:1,3</i> <i>F:1</i> <i>I:1</i>	9
1703-01	Rose Concrete Products, Inc.	Scott City, MO	RCP	<i>B:1,2</i> <i>C:1,2,6,7</i> <i>D:3,4,5,6,7</i> <i>F:1</i>	9
5922-01	ADL Systems, Inc.	Portland, MI	ADL	<i>H:1</i>	BMPR
5877-01	Hoosier Precast, LLC	Salem, IN	HP	<i>A:1,4</i> <i>F:1</i> <i>H:1,2,3</i>	BMPR
4552-03	Independent Concrete Pipe	Maxwell, IN	ICPC Maxwell	<i>A:6</i> <i>B:1,2</i> <i>C:6</i> <i>D:4</i>	BMPR
5933-01	Rochester Concrete Products, LLC	Juneau, WI		<i>G:6</i>	BMPR
6374-01	Sanders Pre-Cast Concrete Systems	Whitestown, IN	S	<i>H:1,2</i>	BMPR
6343-01	Wausau Concrete Co., Inc.	Marathon, WI		<i>B:1,2</i> <i>C:1,2,4,6</i> <i>D:1,3,4,6</i>	BMPR

Illinois Department of Transportation  
Bureau of Materials and Physical Research  
**APPROVED LIST OF CERTIFIED PRECAST CONCRETE PRODUCERS**  
**June 29, 2007**

**This list supersedes the June 22, 2007 list.**

Standard Specifications for Road and Bridge Construction, Section 1042 (Adopted January 1, 2007)

Special Provision "Mechanically Stabilized Earth Retaining Walls" (Revised January 1, 2007)

Special Provision "Segmental Concrete Block Wall" (Revised May 5, 2000)

Special Provision "Three Sided Precast Concrete Structure" (Revised January 1, 2007)

Contract Special Provision "Noise Abatement Wall"

Contract Special Provision "Precast Modular Retaining Wall"

Current Policy Memorandum "Quality Control / Quality Assurance Program for Precast Concrete Products"

Note 1: This producer is a certified precast concrete producer only for products manufactured on or after February 24, 2003.

Note 2: This producer is no longer manufacturing at this location; however, these items are currently in stock and approved for use in IDOT projects.

A Product markings are applicable to products A1, A6, B1, B2, C1-7, D1-9, and F1. Refer to Attachment E in the current Bureau of Materials and Physical Research's Policy Memorandum, "Quality Control/Quality Assurance Program for Precast Concrete Products" for additional information regarding minimum identification markings. For traffic barrier, refer to IDOT Design Standard 704001.

B Bureau of Materials and Physical Research

Inspectors are reminded to visually inspect precast concrete products which arrive at the jobsite. Refer to Sections 23.0 and 24.0 in the current Bureau of Materials and Physical Research's Policy Memorandum, "Quality Control/Quality Assurance Program for Precast Concrete Products" for additional information on visually inspecting and repairing precast concrete products. This Policy Memorandum can be found on the Internet at [www.dot.state.il.us/materials/index2.html](http://www.dot.state.il.us/materials/index2.html). Photographs of precast concrete products that should be rejected, accepted, or rejected due to unacceptable repairs can be found on the Internet at [www.dot.state.il.us/materials/precastconcretephotos.pdf](http://www.dot.state.il.us/materials/precastconcretephotos.pdf). Regarding identification markings on a product, inspectors are reminded to verify the producer's mark to determine the actual manufacturer. Some precast concrete producers will acquire products from another manufacturer and resell it. Any questions on the acceptability of a product should be referred to the District Materials Engineer or Physical Test Engineer.

**Products Key:**

**A. Structural Members**

1. Bridge Slabs
2. Pile Caps
3. Other Structural Members
4. Piles and Extensions
5. Decorative Bridge Structural Elements
6. Three Sided Precast Concrete Structures

**B. Box Culvert**

1. Box Culvert Sections
2. Box Culvert End Sections

**C. Pipe**

1. Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe
2. Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe
3. Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe
4. Concrete Sewer, Storm Drain, and Culvert Pipe
5. Concrete Drain Tile
6. Reinforced Concrete Flared End Sections
7. Reinforced Concrete Elliptical Flared End Sections

**D. Drainage Structures**

1. Inlet Boxes for Pipe Culverts and Medians  
Types 24A-G, 36A, 48A, and Flush Inlet Box for Median
2. Headwall for Pipe Drain
3. Catch Basins Types A, B, C, D
4. Manhole Type A
5. Inlets Types A, B
6. Drainage Structures Types 1, 2, 3, 4, 5, 6
7. Valve Vault Type A
8. Bridge Approach Drains
9. Shoulder Inlet

**E. Markers**

1. Right of Way
2. Drainage
3. Permanent Survey
4. Section

**F. Traffic Barrier**

1. Temporary Concrete Barrier

**G. Block/Brick**

1. Erosion Control: Precast Block Revetment Mats
2. Erosion Control: Precast Articulated Block Revetment Mats
3. Concrete Brick
4. Concrete Masonry Units
5. Concrete Pavers
6. Segmental Concrete Block Walls

**H. Walls**

1. Mechanically Stabilized Earth Retaining Walls
2. Noise Abatement Walls
3. Modular Retaining Walls

**I. Miscellaneous**

1. Bumper Blocks (For Cars)
2. Picnic Tables, Trash Receptacles, Planters

**The Products Key does not include composite concrete handholes (Article 1088.05/Standards 814001 and 814006 as they apply to polymer concrete), railroad crossings, or precast prestressed products.**